



METAL PRIMER – GUIDANCE NOTES AND INSTRUCTIONS

RoofSkin Metal Primer is a water dispersible epoxy primer/sealer having excellent adhesion to metallic surfaces.

A Material Safety Data Sheet is available within Technical Data section of our website
www.RoofSkin.co.uk

BENEFITS

- Low Odour - ideal for food processing areas.
- Good penetration properties because of its low viscosity.
- Easy to apply.
- Low cost.
- Excellent adhesion.

TOOLS AND PROTECTIVE EQUIPMENT REQUIRED

- Wide Paint Brush OR Roller and Tray
- Wear gloves and protective clothing when using **RoofSkin Metal Primer**.
- A suitable barrier cream is also recommended.
- In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- After contact with skin, wash immediately with soap and water.

PREPARATION

Substrates should be free from all types of contamination i.e. dirt, grease, oils, fats and laitance and have been worked back to a clean, solid surface – free from signs of rust and delamination.

MIXING

Separate Part B container, carefully remove lid and pour entire contents into Part A, taking care to remove all the resin from the Part B container.

Comprehensively mix both components together for at least 2 minutes until completely homogeneous.

APPLICATION

Apply to the prepared substrate by brush or roller ensuring a continuous film. Avoid puddles and over application.

- Overcoating interval - 24 hours maximum (at 20°C)
- Initial Hardness - 24 hours (at 20°C)
- Full cure - 7 days
- Recommended No. of coats One

COVERAGE

Theoretical coverage is 7m² per kilogram depending on the substrate.

WORKING TIME

Once both parts have been mixed

Pot Life (at 20°C) 90mins

Application Temperature 5 - 30°C

CLEANING

Tools can be cleaned with water

HEALTH AND SAFETY

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For any questions or assistance please contact the **RoofSkin** team;

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